

Bulgaria Akulite Wastewater Treatment Plant



Plant Description:

- Bulgaria Akulite Sports and Training Center wastewater treatment and re-use plant.
- Plant is completely covered and sensitive to the environment and landscape.
- Effluent quality achieved meets the most stringent reuse requirements.
- The MBR contract agreement provided for the process design, specification and supply of flat sheet membrane units
- Additional services provided were M&E design assistance, inspections during installation, assistance to start-up, commissioning and membrane maintenance advice plus operator and management training

Status:	Sports Complex is expected soon to start operation.		
Client:	Akulite Sports and Traning Center		
Commissioning:	Not yet commissioned.		
Req.discharge quality: BOD < 5 mg/l, N total <10 mg/l, zero parasites			
Performance:	NA.		
Brief description:	Completely covered re-use prestige plant.		

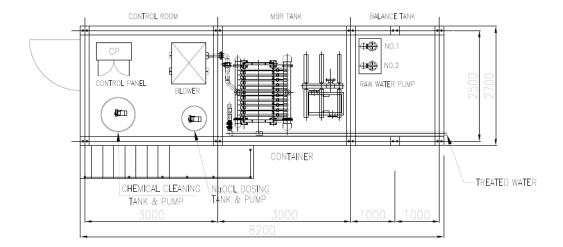
MBR Atıksu Arıtma Sistemleri Ltd.

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Process Description:

Total P

 $NH_3 - N$

SS

1 mg/l

2 mg/l

5 mg/l

Plant is completely covered in a steel tank.

Balance tank feeds process via fine 1mm bi-directional screen.

Single stream treatment process, has one aeration and two membrane tanks.

Treated effluent flows by gravity to the Clean Water Tank for re-use.

Odour control, at screen and inlet sections.

Plant designed to operate automatically with minimal supervision

Design Req	uirements erage loading:	Plant data Maximum daily flow 100 m³/d		
BOD	330 mg/l	Average daily flow		50 m³/d
COD	850 mg/l	Peak flow		1.74 l/sec
TKN	22 mg/l	MLSS membrane tank		12,500 mg/l
$NH_3 - N$	30 mg/l	Membrane area		100 m ²
SS	300 mg/l	Sludge age		25 days
TDS	5,000 mg/l	Sludge volume		6 kg/g
Effluent standards		Current performance		
BOD	5 mg/l	BOD	<5 mg/l	
Total N	10 mg/l	COD	<50 mg/l	

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Ammonia

SS

<5 mg/l

<4 mg/l

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